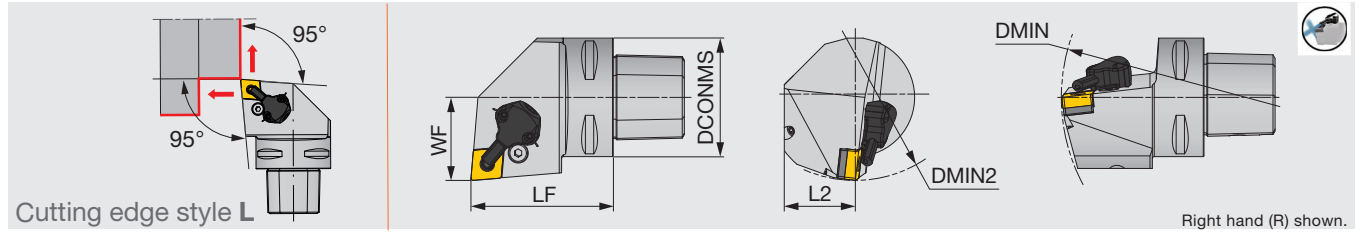


Lever-lock toolholder with TungCap connection, for negative 80° rhombic inserts, with high pressure coolant capability



Designation	DCONMS	LF	L2	WF	DMIN	DMIN2	RE**	Insert
C4PCLNR/L27050-0904-CHP	40	50	25	27	140	110	0.8	CN**0904...
C4PCLNR/L27050-12-CHP	40	50	25	27	140	110	0.8	CN/GN**1204...
C5PCLNR/L35060-12-CHP	50	60	32	35	165	110	0.8	CN/GN**1204...
C6PCLNR/L45065-0904-CHP	63	65	41	45	190	125	0.8	CN**0904...
C6PCLNR/L45065-12-CHP	63	65	41	45	190	125	0.8	CN/GN**1204...

**RE: Standard corner radius

INSERT SELECTION

P	Application	Precision finishing	Finishing	Medium cutting	Medium to heavy cutting
	Grade	NS9530	GT9530	T9215	T9215
	Chipbreaker shape	TF	TSF	TM	TH
	Cutting conditions	B006			

K	Application	Finishing	Medium cutting	Medium to heavy cutting
	Grade	T515	T515	T515
	Chipbreaker shape	All-round	All-round	All-round
	Cutting conditions	B010		

S	Application	Precision finishing	Finishing	Medium cutting
	Grade	BX470	AH8005	AH8005
	Chipbreaker shape	T-CBN	HRF	HRM
	Cutting conditions	B014		

M	Application	Finishing	Medium cutting	Medium to heavy cutting
	Grade	T6120	T6130	T6130
	Chipbreaker shape	SF	SM	SH
	Cutting conditions	B008		

N	Application	Precision finishing	Finishing	Medium cutting
	Grade	DX120	DX140	TH10
	Chipbreaker shape	T-DIA	with rake T-DIA	P
	Cutting conditions	B012		

H	Application	Precision finishing	Finishing
	Grade	BXM10	BXM20
	Chipbreaker shape	T-CBN	T-CBN
	Cutting conditions	B016	

Reference pages: C-PCLNR/L-CHP: Inserts → **B054 -**, CBN → **B170 -**, PCD → **B192 -**
Parts for coolant hose → **C134**